

Date: Tuesday, 4/17/2007 11:05:00 AM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BUSHING
Job Number : 31831 - 2
Estimate Number : 10897
P.O. Number : N/A
This Issue : 4/17/2007 S.O. No. : N/A
Prsht Rev. : NC
First Issue : N/A Type : MACHINED PARTS
Previous Run : 30465
Written By :
Checked & Approved By : 07.04.17
Comment : Est Rev:F Re-format 05-11-22 JLM

Part Number : D2618
Drawing Number : D2618 REV B1
Project Number : N/A
Drawing Revision : B1
Material : N/A
Due Date : 5/10/2007 Qty: 200 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MDELRLNR0500 Delrin Round Bar .50"



Comment: Qty.: 0.2709 f(s)/Unit Total : 54.1800 f(s)

Delrin Round Bar .50" black

(MDELRLNR0500)

Batch:

M102828

RP 07/07/14

3/4 994 / 16928

M105353 53.1' / RP 07/09/10-13

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

1-Turn as per Folio FA195 & Dwg D2618.

2-Deburr

RP 07/07/15

20 07/09/13

DSP 07/09/11

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

RP 07/07/15

20 07/09/13

DSP 07/09/12

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

20 07/09/13

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

2/9/13 50

(200x)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: PD Date: 9/10/14
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 4/1/2007 11:05:00 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 31831

Part Number: D2618

Job Number:



Seq. #:

Machine Or Operation:

Description :

60

QC21

FINAL INSPECTION/W/O RELEASE



(200)

Comment: FINAL INSPECTION/W/O RELEASE

D 07/09/14

Job Completion



U 07-09-13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

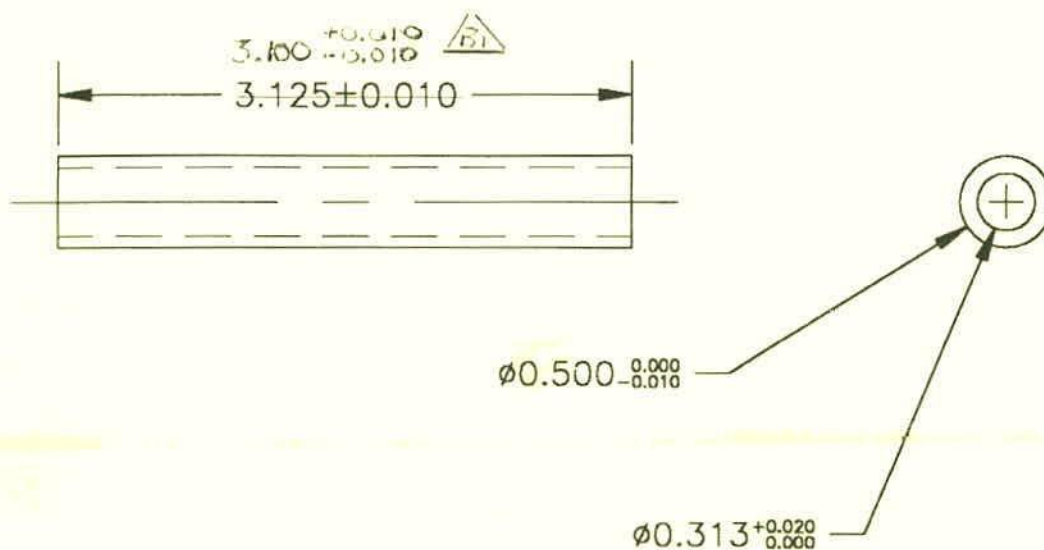
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2618	REV. B SHEET 1 OF 1
DATE 96:10:30		TITLE BUSHING	SCALE 1:1
B	97.05.09	3.125 WAS 1.625, .313 WAS .375	
B1	UP# 04.06.03	CHANGE DIM FOR BETTER FIT	

RELEASED
97/05/13 DS

MATERIAL: DELRIN OR TEFLON OR NYLON

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 31831

12812